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Oxygen-Exposure Induced Rapid Oxidation of Spiro-OMeTAD in CsPbIBr₂ Perovskite Solar Cells

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Abstract: 2,2',7,7'-tetrakis(N,N-di-p-methoxyphenyl-amine)-9,9'-spirobifluorene (Spiro-OMeTAD) is the most widely used hole transport material in perovskite solar cells (PSCs). However, its oxidation in the air takes a long time and results in the attack of perovskite by water. In this regard, we performed the oxidation process of Spiro-OMeTAD in oxygen, where perovskite can be protected from water, guaranteeing the integrity of perovskite. It was demonstrated that the champion Spiro-OMeTAD based CsPbIBr₂ PSCs after oxygen oxidation achieved a 7.19% power conversion efficiency (PCE), showing a higher PCE than 6.29% of the champion device oxidized in air. A series of electrochemical characterization methods were applied to investigate the performances of the different cell devices under different oxidation conditions. It was revealed that the oxygen oxidation enabled to enhance the hole conductivity of Spiro-OMeTAD, reduce the charge recombination and improve the charge transfer efficiency in PSCs. Moreover, the device with oxygen oxidation had a higher average efficiency and greater stability. This method makes the devices have better repeatability, which provides a reliable idea for the commercial development of PSCs.

Key words: perovskite; Spiro-OMeTAD; rapid oxidation; CsPbIBr₂

1 Introduction

Organic-inorganic hybrid perovskite solar cells (PSCs) have made rapid progress in recent years. In 2009, the power conversion efficiency (PCE) of PSCs was only 3.8% ^[1]. Amazingly, after a short period of 11 years, the PCE of PSCs has reached more than 25% in 2020^[2], which has attracted extensive attention of a considerable number of researchers. However, perovskite also has its own limitations, such as fear of water, heat, and light^[3-6]. Encapsulation is an effective way to solve the problem of perovskite being afraid of water^[7-9], but organic components will volatilize in a relatively hot environment, which is a huge obstacle to the commercialization of PSCs.

organic PSCs usually use inorganic Cs⁺ instead of organic FA⁺ or MA⁺, so they have improved thermal stability. The excellent thermal stability of all inorganic perovskite shows great potential and upward development momentum^[10-13]. To date, the best PCE of inorganic PSCs can reach over 18% based on the CsPbI₃ films, however, which still suffer from the stability problem due to the large ionic radius (2.2 Å) of I^{-[14, 15]}. Thus, Br⁻ with relatively smaller ionic radius (1.96 Å) is applied to partially replace I⁻ to form the CsPbI₂Br or CsPbIBr₂ films^[16, 17]. With careful modification on the devices, the PCE of CsPbIBr₂ PSCs can be over 11% ^[16, 18]. Moreover, all inorganic perovskite can not only operate independently as solar cells, but

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also form self-charging supercapacitors in series with supercapacitors^[19], or drive efficient water splitting^[20]. In addition to solar cells, all inorganic perovskite can also be used as photodetectors and light-emitting diodes^[21, 22].

P-type semiconductor materials are frequently adopted as hole transport layers (HTLs) in PSCs. The participation of HTLs greatly improves the separation of electron-hole pairs and charge transfer efficiency of PSCs^[23, 24]. Spiro-OMeTAD is one of the most widely used hole transport materials in PSCs. The conductivity of Spiro-OMeTAD itself is very low. The doping and oxidation of lithium salt (e.g., bis(tri-fluoromethane) sulfonimide lithium salt, LiTFSI) can improve the hole conductivity of Spiro-OMeTAD by two orders of magnitude based on the following reactions^[25-27].

Spiro-OMeTAD + $O_2 \leftrightarrow$ Spiro-OMeTAD $\cdot^+O_2 \cdot^-$

(1)

Spiro-OMeTAD• + O_2 • + LiTFSI → Spiro-OMeTAD• +TFSI + Li_x O_y (2)

However, the traditional method is to oxidize Spiro-OMeTAD in ambient conditions overnight, which exposes perovskite to dangerous moisture. Long time oxidation in the air may cause the oxidation quality of Spiro-OMeTAD to fluctuate greatly, and reduce the PCEs of PSCs. Researchers have developed several ways to replace such air oxidation process of Spiro-OMeTAD^[28-30]. For example, a new hole transport material named Spiro(TFSI)₂ was synthesized, which can have good hole conductivity without air oxidation, and have higher efficiency and repeatability than the devices with air oxidation^[30]. Oxygen/argon mixture plasma was applied to realize the rapid oxidation of Spiro-OMeTAD with high conductivity and mobility^[28]. However, there are few studies about the effect of oxygen on Spiro-OMeTAD in organic perovskite solar cells. Liu et al. studied the effect of oxygen aging time on the performance of PSC devices, but only limited to the effect of aging time, and did not compare with devices oxidized in air^[31].

In this work, we used pure oxygen to rapidly oxi-

dize Spiro-OMeTAD in a short period of time. It not only improves the efficiency of PSCs, but also makes the quality of devices more stable and has better repeatability, which are important and indispensable for the commercialization of PSCs.

2 Experimental Section

2.1 Materials

Tin oxide (SnO₂) quantum dot solution (15wt.% in H₂O colloidal dispersion) was obtained from Alfa Aesar. The cesium iodide (CsI, 99.99%), lead (II) bromine (PbBr₂, 99.99%), 2,2',7,7'-tetrakis(N,N-dip-methoxyphenylamine)-9,9'-spirobifluorene (Spiro-OMeTAD, 99.8%), bis(trifluoromethane) sulfonimide lithium salt (Li-TFSI, 99%), and 4-tert-butylpyridine (TBP, 96%) were purchased from Xi'an Polymer Light Technology Corporation. DMSO (99.9%). Chlorobenzene (CB, 99.8%), and acetonitrile (99.8%) were purchased from Sigma-Aldrich. All the materials were used without further purification.

2.2 Device Fabrication

The indium tin oxide (ITO) substrate was cleaned in the ultrasonic instrument with detergent water, acetone, ethanol and deionized water in sequence. Then, the oxygen plasma cleaning step was applied for 20 min to further clean the substrate. Then, SnO₂ solution was spin-coated on the clean substrate as an electron transport layer (ETL) and annealed at 150 °C for 30 min. Lead bromide (PbBr₂) and cesium iodide (CsI) were dissolved in DMSO at a stoichiometric ratio of 1:1 as a precursor solution. The CsPbIBr₂ precursor solution was spin-coated on the SnO₂ ETL at $3000 \text{ r} \cdot \text{min}^{-1}$ for 30 s. The resulting substrate was immediately transferred to a hot plate and annealed at 280 °C for 30 min. The Spiro-OMeTAD solution was prepared by dissolving 72.3 mg of Spiro-OMeTAD, 28.9 µL of TBP, and 17.5 µL of a stock solution of 520 mg ·mL⁻¹ Li-TFSI in acetonitrile in 1 mL of chlorobenzene. The Spiro-OMeTAD solution was spin-coated at 3000 r · min⁻¹ for 30 s. After the spincoating process, the sample was immediately exposed to air or oxygen for the oxidation treatment. After oxidation, a 100 nm-thick Ag layer was deposited on the sample by evaporation.

2.3 Characterizations

The morphologies of perovskite films were observed by scanning electron microscope (SEM, Zeiss). The surface roughness of the perovskite film was tested by atomic force microscope (AFM Bruker MultiMode 8 scanning probe microscope). The crystal structure was examined by X-ray Diffraction (XRD, Panalytical X'pert Pro) with a CuK_{α} source. Steady PL spectra were recorded on a Fluorescence Spectrophotometer (Hitachi F-7000) with a 380 nm excitation. The photovoltaic J-V curves were measured under a solar simulator (500 W Model 91160, Newport) with an AM 1.5 spectrum (100 mW · cm⁻²) to simulate a full sun intensity. The IPCE spectra were elucidated by a specially designed IPCE system (Enli Technology Co. Ltd) which was calibrated with a NIST-calibrated silicon photodiode G425 before each measurement. The IPCE results of the PSCs were collected as a function of wavelength from 300 to 1100 nm using a 75 W Xe lamp as a light source for generating monochromatic beam at a low chopping frequency. Electrochemical Impedance Spectroscopic (EIS) data was recorded on a CHI660E electrochemical workstation under a frequency range of 0.1 Hz ~ 100 kHz without bias-voltage. Intensity modulated photovoltage spectra (IMVS) were obtained by the CIMPS-PCS system (Zahner). The test light intensity was 50 W \cdot cm⁻², the perturbation current was 10 mA, and the frequency was 0.1 Hz ~ 100 kHz.

3 Results and Discussion

The process of fabricating the cell devices is shown in Figure 1. The SnO₂ electron transport layer (ETL), CsPbIBr₂ and Spiro-OMeTAD were successively deposited on the ITO substrate by the one-step spin coating method. To figure out the effect of oxidation on Spiro-OMeTAD as a hole transport layer in PSCs, the similar devices with ITO/SnO₂/CsPbIBr₂/ Spiro-OMeTAD were oxidized in the air and oxygen for different times, respectively. After oxidation, the Ag electrode was deposited by vacuum evaporation.

As shown in Figure 2(A), the CsPbIBr₂ film was compact without obvious pinholes, and the crystal sizes were not uniform ranging from 200 nm to 1 μ m. AFM images (Figure 2(B)-2(C)) indicate that the average roughness of the film was 16.9 nm, suggesting that the film is smooth and compact. The XRD pattern of the CsPbIBr₂ film (Figure 2(D)) displays two strong diffraction peaks at $2\theta = 14.83^{\circ}$ and 30.00° , corresponding to the (100) and (200) planes of the CsPbIBr₂ perovskite, respectively^[32, 33]. The absorption spectrum of the CsPbIBr₂ film (Figure 2(E)) exhibited the absorption around 600 nm with a band gap of 2.07 eV, which is similar to those of CsPbIBr₂ perovskites in literature^[34, 35]. In addition, Figure 2(F)



Figure 1 Fabrication of perovskite solar cells with the hole transport layer under different oxidation conditions. (color on line)



Figure 2 Characterizations of the CsPbIBr₂ films: (A) SEM image, (B) AFM plane graph and (C) three-dimensional graph, (D) XRD pattern, (E) UV-Vis absorption spectrum, and (F) normalized steady PL spectrum. (color on line)

shows the steady-state PL emission spectrum of the $CsPbIBr_2$ film, and the emission peak appears at about 600 nm, which is also consistent with the previous report^[36].

Subsequently, the CsPbIBr₂ films were adopted to fabricate PSCs with the device structure of ITO/SnO₂/ CsPbIBr₂/Spiro-OMeTAD/Ag. The PSCs were tested under 100 mW \cdot cm⁻² light and the obtained *J*-*V* curves are shown in Figure 3. Table 1 provides more detailed parameters of PSCs. The PSCs oxidized in the air environment reached the best performance after 18 h, yielding the PCE of 6.29%. Within a short oxidation time, the PCE of PSCs was low, which may be due to the insufficient oxidation of Spiro-OMeTAD, and the ineffective improvement of hole conductivity, resulting in low carrier mobility and increased contact resistance in devices. However, a long oxidation time was also detrimental to the device due mainly to the damage of perovskite exposed to moisture for a long time. Especially, the lithium salt in the Spiro-OMeTAD layer is hygroscopic, which makes the humidity have a greater impact on the device. On the contrary, the device oxidized in oxygen can prevent the moisture invasion. Moreover, the effect of oxygen on Spiro-OMeTAD showed faster feedback, and the champion efficiency of 7.19% could be achieved after merely 5 h oxidation. The PCE of the device oxidized in oxygen for 7 h decreased to 5.71%, which may be due to the partial decomposition of perovskite by oxygen^[37, 38]. It indicates that PSCs should not be oxidized in oxygen for a long time. Particularly, O₂-5 h showed better performance than Air-18 h. On the one hand, it may be because that O₂-5 h perovskite retained a better crystal structure due to the oxidation process of isolating humidity. On the other hand, it has been reported that oxygen has a passivation effect on perovskite. Although oxygen can decompose perovskite, in a certain oxidation time range, the passivation effect of oxygen may play a dominant role, Moreover, all inorganic perovskite has more carrier defects than organic-inorganic hybrid perovskite, and oxygen passivation may be an effective method to improve the performance of devices[39-41].

The IPCE curves were respectively measured from champion devices with the air and oxygen treatments (Figure 4). In the whole wavelength range of photocurrent generation ($300 \sim 620$ nm), the EQE value



Figure 3 J-V curves of PSCs oxidized in the (A) air, and (B) oxygen. (color on line)

Device	PCE/%	$V_{\rm oc}/{ m V}$	$J_{\rm SC}/({ m mA}\cdot{ m cm}^{-2})$	FF/%	Area/cm ²
0 h	0.29	0.37	3.34	23.84	0.09
O ₂ -1 h	2.04	1.20	7.56	22.39	0.09
O ₂ -3 h	3.77	1.21	8.06	38.50	0.09
O ₂ -5 h	7.19	1.19	9.92	60.38	0.09
O ₂ -7 h	5.71	1.22	8.49	54.85	0.09
Air-12 h	2.99	1.24	7.10	33.7	0.09
Air-18 h	6.29	1.26	9.41	52.90	0.09
Air-30 h	3.77	1.23	6.80	44.75	0.09

 Table 1 The best parameters of PSCs oxidized under different conditions.

of the O₂-5 h device was higher than that of the air-18 h device. According to the IPCE curves, the integral current density curves of the two devices were calculated. The integral short-circuit current density (J_{SC}) of the air-18 h cell was 9.33 mA · cm⁻², while that of the O₂-5 h cell was 10.08 mA · cm⁻², which is consistent with the results of *J*-*V* curves (Table 1).

EIS was adopted as a tool to track the electron transfer process of PSCs. The EIS diagrams and fitting circuits are shown in Figure 5. R_s is the series resistance related to the contact resistance, C_g is the geometric capacitance related to the bulk properties of perovskite^[42, 43], C_s is the surface charge accumulation capacitance at the contact/perovskite interface^[44], R_1 and R_2 are parameters related to the carrier coincidence process, and the total composite resistance is $R_s = R_1 + R_2^{[45]}$ From the fitting Nyquist diagrams



Figure 4 IPCE curves of the O₂-5 h and Air-18 h cells.(color on line)

(Figure 5), compared with other devices, the device without oxidation treatment shows greater total composite resistance, which may be due to the low carrier mobility of Spiro-OMeTAD itself^[46]. The O₂-5 h de-

vice has the smallest R_s value, which means that compared with the O₂-1 h and O₂-3 h devices, there is less total resistance and less carrier recombination in the device. The reason may be that Spiro-OMeTAD has higher carrier transfer rate due to the more sufficient oxidation, which makes the O₂-5 h cell have faster charge extraction ability. In addition, relatively long time exposure to oxygen may passivate the defects in perovskite and reduce the nonradiative recombination of carriers in perovskite^[3, 4, 31]. Compared with the air-18 h device (Figure 5), the O₂-5 h device has slightly smaller series resistance, which may be due to the air-18 h cell being eroded by water in the air.

To study the effect of different oxidation conditions on the charge recombination of the devices, the IMVS response of the devices was measured in the range of 0.1 Hz ~ 100 kHz under the amplitude current of 10 mA. According to the lowest frequency f_{min} obtained from the curves and the calculation formula: $\tau_{\rm n} = 1/2\pi f_{\rm min}$, the effective electron lifetime $\tau_{\rm n}$ value of each device was obtained^[47, 48]. The τ_n value of the O_2 -5 h cell is 60.25 µs, while the τ_n values of the O_2 -1 h and O₂-3 h cells are 30.57 µs and 24.35 µs, respectively, which indicates that the charge recombination in the device is reduced with the increase of oxidation time. Similarly, in the air condition, the τ_n value of the air-18 h device is 48.16 μ s, while the τ_n values of the air-0 h, air-12 h and air-30 h devices are 6.23 μs, 15.46 μs and 30.57 μs, respectively. Thus, the oxi-



Figure 5 EIS data: EIS diagrams of PSCs oxidized in oxygen for different time compared with the air-0 h and air-18 h devices.(color on line)

dation process is able to reduce charge reobimnation and improves the charge transfer in the PSC devices.

To obtain more accurate and reliable results, the PCE, J_{sc} , V_{oc} (open circuit voltage), and *FF* (fill factor) values of 20 devices oxidized in the air and oxygen conditions are plotted in Figure 7 and in Figure 8, respectively. The summarized results indicate that the devices obtained from the oxygen condition have a higher average efficiency, and the PCEs of several devices exceed 6%, even up to 7%, which does not appear in the air oxidation group. It seems that the increase of J_{sc} and *FF*. Oxygen oxidation is beneficial to improve the hole conductivity of Spiro-OMeTAD, thus, the increase of J_{sc} may be related to the reason^[49]. While the improvement of *FF* may be related to the



Figure 6 IMVS diagrams of (A) oxygen-exposed and (B) air-exposed PSCs. (color on line)



Figure 7 Device parameters of the oxygen-oxidized PSCs: (A) PCE, (B) FF, (C) V_{oc}, and (D) J_{SC} statistics. (color on line)



Figure 8 Device parameters of the air-oxidized PSCs: (A) PCE, (B) FF, (C) V_{oc}, and (d) J_{sc} statistics.(color on line)



Figure 9 Time-dependent variations of (A) maximum J_{sc} under -1.2 V bias voltage, and (B) normalized PCE stored in 20% RH and 25 °C for the O₂-5 h device.

more efficient charge extraction^[50]. In the air-oxidized cells, it is possible that the effect of oxidation is not the only factor on the performance of PSCs. The average efficiency of the cells after oxidation for 30 h is lower than that after oxidation for 18 h. This may be due to the decomposition of perovskite caused by the attack of water, which makes the perovskite layer itself produce more carrier complex traps, and worsens the contact between the perovskite layer and ETL/HTL, as well as increases the external series resistance, resulting in the decreases of J_{SC} and FF values^[51, 52].

In addition, the stability of PSCs was tested as well. The change of J_{SC} under the bias of -1.2 V was measured, and no significant decrease was found. Then, the champion cell oxidized in oxygen for 5 h was stored in a desiccator with a humidity of 20% and the change of efficiency within 12 h under water erosion was detected. Fortunately, no obvious decrease was found within 12 h.

4 Conclusions

Inorganic PSCs with the ITO/SnO₂/CsPbIBr₂/Spiro-OMeTAD/Ag structure were fabricated. By controlling the oxidation time of Spiro-OMeTAD in the air and oxygen conditions, various electrochemical techniques were employed to study the device performance. It is found that due to the water erosion, the oxidation efficiency and average quality of the devices decreased based on the air oxidation. The devices oxidized in oxygen had higher efficiency, and, more importantly, better average quality because of no water interference, which provides an effective and reliable idea for the future industrialization of PSCs.

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CsPbIBr₂钙钛矿太阳能电池中通过氧气诱导 Spiro-OMeTAD 快速氧化

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摘要:Spiro-OMeTAD 是钙钛矿型太阳能电池中应用最广泛的空穴传输材料,它本身的空穴传输率很低,需要氧 化之后才能满足高效率太阳能电池器件的要求。然而,Spiro-OMeTAD 在空气中的氧化时间较长,同时空气中的 水分会造成器件效率的下降以及器件质量不稳定等不良后果。基于此,我们通过一步法制备 CsPbIBr₂ 无机钙钛 矿太阳能电池,并将旋涂了 Spiro-OMeTAD 层的器件放在纯氧气中氧化,避免因水分导致的钙钛矿层分解。实验 结果表明,氧气氧化后的器件最高效率为 7.19%,高于空气中氧化的器件达到的最高效率 6.29%,并且氧气氧化 可以将 Spiro-OMeTAD 的氧化时间从 18 小时缩短到 5 小时。我们采用一系列电化学表征方法探讨了不同氧化 条件下电池器件的性能差异.结果显示,纯氧气氧化 Spiro-OMeTAD 可以有效减低载流子复合,提高电荷传输。此 外,我们采集了多个样本统计分析,发现采用氧气氧化的器件平均效率更高,器件质量更稳定,具有更好的可重复 性。这种快速稳定的氧化方法为钙钛矿型太阳能电池的商业化开发提供了有效的思路。

关键词:钙钛矿;Spiro-OMeTAD;快速氧化;CsPbIBr2;太阳能电池