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Electroactivities of Pd/Fe₃O₄-C Catalysts for Electro-Oxidation of Methanol, Ethanol and Propanol

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Abstract: Development of palladium (Pd) catalysts with high electroactivity for alcohol oxidation is significant for alcohol fuel cells. In this work, Pd nanoparticles were formed by sodium borohydride (NaBH₄) reduction method and subsequently deposited on the surface of carbon supported ferriferrous oxide (Fe₃O₄/C) composite to obtain the Pd/Fe₃O₄-C catalysts with different Fe₃O₄ loadings. Their transmission electron microscopic (TEM) images show that the Pd nanoparticles were uniformly dispersed on the Fe₃O₄/C. Electroactivities of the prepared Pd/Fe₃O₄-C catalysts towards oxidation of C1-C3 alcohols (methanol, ethanol, *n*-propanol and iso-propanol) in alkaline media were investigated by cyclic voltammetry (CV), chronoamperometry and electrochemical impedance spectroscopy. Among the prepared catalysts (Pd/Fe₃O₄(2%)-C, Pd/Fe₃O₄(5%)-C, Pd/Fe₃O₄(10%)-C and Pd/C), the Pd/Fe₃O₄(5%)-C catalyst presented the highest electro-oxidation current density for oxidation of C1-C3 alcohols. According to the CV data, the anodic peak current densities for oxidation of methanol, *n*-propanol and iso-propanol on the Pd/Fe₃O₄(5%)-C catalyst were over 1.7, 1.4, 1.7 and 1.3 times larger than that on the Pd/C catalyst, respectively. Furthermore, the charge transfer resistance of ethanol oxidation on the Pd/Fe₃O₄(5%)-C catalyst was much lower than that on the Pd/C catalyst. For all of the prepared catalysts, the decreases in electro-oxidation current density of the tested C1-C3 alcohols followed the order of *n*-propanol > ethanol > iso-propanol. In addition, the presence of Fe₃O₄ nanoparticles in the carbon powder improved the electrochemical stability of the Pd nanoparticles.

Key words: Pd catalyst; Fe₃O₄; alcohol oxidation; electrocatalyst

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Direct alcohol fuel cells (DAFCs) are of significant interest from both energy and environmental considerations. Anode reaction in DAFCs is electro-oxidation of alcohols, which has been extensively investigated in recent decades^[1-7]. It has been recognized that platinum (Pt) and Pt-based catalysts are the best electro-catalysts for alcohol oxidation. Unfortunately, practical application of the Pt-based catalysts is seriously limited because of the high cost and rare resources of Pt. In addition, poisoning effect of Pt surface, caused by the intermediate product like car-

bon monoxide (CO) produced during the alcohol electro-oxidation, also results in the decline of the electroactivity. Ferriferrous oxide (Fe₃O₄) has been reported to present unique catalytic and environmental friendly properties^[8], and has been therefore used to improve the electroactivity of Pt-based catalysts. Huang et al has prepared a novel yolk/shell Fe₃O₄-polydopaminee-graphene-Pt (Fe₃O₄@PDA/RGO/Pt) nanocomposite that exhibited lower over-potential, higher electrocatalytic activity and notably stability for methanol oxidation than Pt/graphene^[9]. Hong has syn-

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thesized Fe₃O₄-supported Au and Pt nanoparticles (Pt/Au/Fe₃O₄) using the conventional sodium borohydride (NaBH₄) reduction method, and found that the Pt/Au/Fe₃O₄ catalyst showed a significant enhancement on electroactivity for methanol oxidation compared to the Pt/Au/C catalyst[10]. Furthermore, the addition of nano Fe₃O₄ in activated carbon air cathode was beneficial to boosting the charge transfer of oxygen reduction reaction accompanying with the enhancement of power performance in microbial fuel cell^[11]. Another ideal alternative to Pt is palladium (Pd) due to the much lower cost of Pd than Pt. The Pd and Pd-based catalysts showed even higher electroactivity for alcohol oxidation in alkaline media than Pt despite no obvious electroactivity of Pd for alcohol oxidation in acidic media. Electroactivity of the Pd catalyst could be further improved by alloying Pd with other metals or forming of Pd-based composites [12-16]. Electroactivity of the Pd catalyst for alcohol oxidation was promoted by nanocrystalline oxides including CeO₂, Co₃O₄, Mn₃O₄, and NiO^[17-18]. Shen and coworkers reported that Pd-NiO/C catalyst showed a higher over-potential for the oxidation of CO than Pd/C and Pt-NiO/C catalysts^[18]. This would be explained in terms of two possible mechanisms: 1) adsorption of ethanol on the surface of Pd-NiO/C is in the ascendant compared to that of CO, and 2) no CO is formed for ethanol oxidation on the Pd-NiO/C.

In this work, the carbon-supported Fe_3O_4 nanoparticles (Fe_3O_4 -C) with different Fe_3O_4 mass loadings were firstly prepared according to the reference [19], and then the Pd/Fe_3O_4 -C catalysts with different mass ratios of Pd to Fe_3O_4 were prepared by using $PdCl_2$ as the Pd precursor and Fe_3O_4 -C as the substrate. Their electroactivities for electro-oxidation of alcohols (methanol, ethanol, n-propanol and iso-propanol) in alkaline media were investigated by voltammetric techniques and electrochemical impedance spectroscopy.

1 Experimental

All chemicals used in this work were of analytical grade and used as received without further purification. Fe₃O₄ nanoparticles and carbon power were

purchased from Sinopharm Group Chemical Regent Co. Ltd. Water was deionized water subjected to the double distillation. The catalysts were synthesized by the conventional NaBH₄ reduction method. Firstly, the carbon-supported Fe₃O₄ nanoparticles (Fe₃O₄-C) were prepared according to the following steps as described previously^[19]. x mg of Fe₃O₄ nanoparticles and 100 mg of carbon powder were mixed with 20 mL of ethyl acetate, and the mixture was subjected to sonication treatment for 1 h at room temperature. The formed suspension was then distilled in vacuo at 40 °C to remove the solvent. The black powder was Fe₃O₄-C composite. Three Fe₃O₄-C composites, named as $Fe_3O_4(2\%)$ -C, $Fe_3O_4(5\%)$ -C and $Fe_3O_4(10\%)$ -C, corresponding to the Fe₃O₄ mass percentages of 2%, 5% and 10%, respectively, were obtained when the x values (Fe₃O₄ mass) were 2.1, 5.3 and 11.1 mg, respectively. The Fe₃O₄-C supported Pd nanoparticles were synthesized by using the as-prepared Fe₃O₄-C as the substrate and PdCl₂ as the metal precursor. The Fe₃O₄-C and PdCl₂ were ultra-sonically mixed in ethylene glycol to form a uniform suspension. Then, excess 20% NaBH₄ solution in ethylene glycol was added to the suspension drop by drop under stirring, and the obtained suspension was kept stirring for 4 h. Afterward, it was filtered and then washed by abundant amounts of water to remove the impurities dissolved in the suspension. The black residue was vacuum-dried at 40 °C for 24 h to obtain the Pd/Fe₃O₄-C catalyst. Three Pd/Fe₃O₄-C catalysts, labelled as Pd/-Fe₃O₄(2%)-C, Pd/Fe₃O₄(5%)-C and Pd/Fe₃O₄(10%)-C, were prepared by using Fe₃O₄(2%)-C, Fe₃O₄(5%)-C and Fe₃O₄(10%)-C as the supports, respectively. For comparison, the Pd/C was prepared by using the same method as the Pd/Fe₃O₄-C catalysts except the carbon powder instead of Fe₃O₄-C being used. TEM images of the prepared catalysts were recorded using a transmission electron microscope system (TEM, Philips, the Netherlands).

Electrochemical measurements were carried out in a conventional three-electrode glass cell with an AutoLab PGSTAT30/FRA electrochemical instrument (the Netherlands). The working electrode was a

thin film of ink on a glassy carbon disk electrode (GC, 0.071 cm²). The ink was made by ultrasonically mixing 5 mg of the catalyst sample with 0.95 mL of ethanol and 50 µL of 5 wt% Nafion solution. Then, 12 µL of the suspension ink was dropped onto the GC electrode and left to dry in air at room temperature. A Pt foil and Ag/AgCl in saturated KCl solution acted as the counter and reference electrodes, respectively. All potentials were referred to Ag/AgCl electrode. Prior to experiments, pure nitrogen gas (99.99%) was bubbled through the solution for at least 15 min to remove the dissolved oxygen in the solution. Before electrochemical measurements, working electrodes were cleaned by repeatedly cycling scans in a range of -1.0 to 0.6 V in 1 mol·L⁻¹ NaOH solution until reproducible CV profiles were obtained. All experiments were performed at room temperature (25 ± 2) °C.

2 Results and Discussion

Fig. 1 shows the TEM images of the prepared catalysts. Inset in Fig. 1A indicates that the size of $Fe_3O_4(10)$ -C particles was ca. 33 nm. The larger grey particles with sizes of $35 \sim 40$ nm were carbon support. The smaller dark dots in Fig. 1 A dispersed on the carbon support, were the Pd nanoparticles with an average particle size of ca. 4.9 nm. Some particles formed aggregates as indicated in the circles (Fig. 1A). For the Pd particles deposited on Fe_3O_4 -C support, their Pd particle sizes were ca. 13 nm for Pd/Fe₃O₄

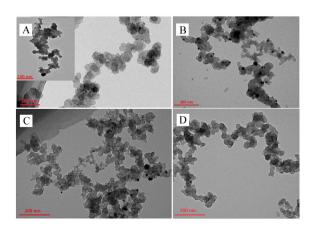


Fig. 1 TEM images of the Pd/C (A), Pd/Fe₃O₄(2%)-C (B), Pd/Fe₃O₄(5%)-C (C) and Pd/Fe₃O₄(10%)-C (D) catalysts. Inset in Fig. 1A is Fe₃O₄-C TEM image.

(2%)-C (Fig. 1B), ca. 5 nm for Pd/Fe₃O₄(5%)-C (Fig. 1C) and 7 nm for Pd/Fe₃O₄(10%)-C (Fig. 1D). Although the Pd particles supported on Fe₃O₄-C were larger than those on carbon, no obvious aggregate was found from Pd/Fe₃O₄(2%)-C, Pd/Fe₃O₄(5%)-C and Pd/Fe₃O₄(10%)-C catalysts.

XRD patterns of the catalysts are shown in Fig. 2. There were four diffraction peaks at 2θ values of ca. 39.9°, 46.5°, 67.9° and 81.9° that are indexed to the (111), (200), (220) and (311) planes of Pd face-centered cubic (fcc) crystal structure, respectively. The weak diffraction peaks appearing at 2θ values of ca. 35.5° and 62.7° could be attributed to the (311) and (440) planes of Fe₃O₄. Other diffraction peaks belonged to Fe₃O₄ at 30.2°, 37.2°, 43.2°, 53.5° and 57.2° were not presented, which may be associated with the lower Fe₃O₄ content or the enshrouded Fe₃O₄.

Fig. 3 shows the cyclic voltammetric (CV) data on the prepared catalysts in 1 mol·L¹ NaOH solution. These catalysts presented characteristic CV profiles of polycrystalline Pd electrode. All catalysts exhibited a cathodic peak r at ca. -0.35 to -0.36 V, which is ascribed to the reduction of Pd oxides produced during the forward potential scan. This cathodic peak current density reduced following the order: Pd/Fe₃O₄-(5%)-C > Pd/Fe₃O₄(2%)-C > Pd/Fe₃O₄(10%)-C > Pd/C. In addition, the real surface areas involved to Pd active sites ($S_{\text{active Pd}}$) for these Pd-based catalysts can be reckoned according to the coulombs consumed for the

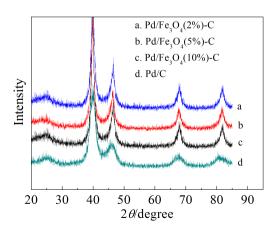


Fig. 2 XRD patterns of the prepared catalysts Pd/Fe $_3$ O $_4$ (2%) -C (a), Pd/Fe $_3$ O $_4$ (5%)-C (b) Pd/Fe $_3$ O $_4$ (10%)-C (c) and Pd/C (d)

reduction of Pd oxides (cathodic peak r) formed during the forward scan on the smooth polycrystalline Pd electrode (CV not shown). The evaluated Sactive Pd values of the Pd/Fe₃O₄(2%)-C, Pd/Fe₃O₄(5%)-C, Pd/Fe₃O₄(10%)-C and Pd/C catalysts were 4.70, 5.88, 2.40 and 2.83 cm², respectively, which are significantly larger than their geometrical area of 0.071 cm². The largest Pd active surface area was achieved with the Pd/Fe₃O₄(5%)-C catalyst among the four prepared catalysts. It is suggested that the addition of an appropriate amount of Fe₃O₄ to carbon is more propitious to the dispersion of Pd nanoparticles.

Cyclic voltammograms of the prepared catalysts

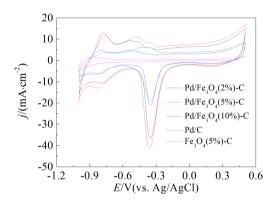


Fig. 3 Cyclic voltammograms of different catalysts in 1 mol·L⁻¹ NaOH solutions at a scan rate of 50 mV·s⁻¹

in NaOH solutions containing different alcohols are presented in Fig. 4. It is clearly seen from Fig. 4 that Fe₃O₄(5%)/C showed no electrocatalytic activity for the oxidation of the alcohols tested in this work. As for methanol oxidation in Fig. 4A, all catalysts containing Fe₃O₄ displayed a similar CV profile to Pd/C, characterized by a large anodic peak on the positive-going scan (r_p) and a relatively small one on the negative-going scan (r_n). Compared to the Pd/C catalyst, Pd/Fe₃O₄(2%)-C and Pd/Fe₃O₄(5%)-C catalysts showed a higher current density of the peak r_p, while Pd/Fe₃O₄(10%)-C catalyst showed a decline on the peak r_p current density. The peak r_p current density of methanol oxidation on the Pd/Fe₃O₄(5%)-C catalyst was over 1.7 times larger than that on the Pd/C. Also, the Pd/Fe₃O₄(5%)-C catalyst exhibited a highest current density for the anodic peak r_n in the reverse scan. It is generally suggested that the reverse anodic peak r_n can be attributed to the removal of the incompletely oxidized carbonaceous species produced by the methanol oxidation in the positive-going scan^[20-22]. These carbonaceous species are adsorbed on the active sites of Pd-based catalyst, leading to the so-called poisoning effect of the catalyst. The peak current density ratio of r_n to r_n $(i(r_n)/i(r_n))$ can be used to roughly understand the anti-poisoning ability of the catalyst. Accord ing to Fig. 4A, the $i(r_p)/i(r_p)$ values on the Pd/Fe₃O₄ (2%)-C, Pd/Fe₃O₄(5%)-C, Pd/Fe₃O₄(10%)-C and Pd/C catalysts were calculated to be 2.62, 2.24, 2.49 and 2.14, respectively, implying that the presence of Fe₃O₄ improved the anti-poisoning ability of the Pd/C.

Electroactivities of the prepared catalysts for ethanol oxidation followed the same order as those for methanol oxidation, as indicated in Fig. 4B. The Pd/Fe₃O₄(5%)-C catalyst also showed the highest current density in the positive-going scan. The peak r_p current density of ethanol oxidation on the Pd/Fe₃O₄-(5%)-C catalyst exceeded 1.4 times larger than that on the Pd/C. The onset potential for ethanol oxidation on the Pd/Fe₃O₄(5%)-C catalyst was ca. 70 mV negatively shifted as compared to that on the Pd/C catalyst. The values of $i(r_p)/i(r_n)$ for ethanol oxidation (Fig. 4B) on the Pd/Fe₃O₄(2%)-C, Pd/Fe₃O₄(5%)-C, Pd/Fe₃O₄(10%)-C and Pd/C catalysts were 0.9, 1.2, 0.8 and 1.3, respectively. In addition, the current densities on the prepared catalysts for ethanol oxidation (Fig. 4A and Fig. 4B) were unexceptionally higher than those for methanol oxidation. These results might be related to the intermediates obtained during ethanol oxidation in the positive-going scan. For methanol oxidation on the Pd-based catalysts, the intermediates were linearly formed species, marked as Pd=C=O^[23], while for ethanol oxidation, the formed intermediates were the adsorbed ethoxy Pd-CH₃CO^[24]. Pd=C=O species would be more stable than Pd-CH₃CO, and the number of the active sites during methanol oxidation might decline more significantly than that during ethanol oxidation, resulting in the decrease of methanol oxidation current density.

Electro-oxidations of *n*-propanol and iso-propanol on the catalysts are shown in Fig. 4C and Fig. 4D. It is clearly seen that the Pd/Fe₃O₄(5%)-C catalyst showed the highest current density on the positivegoing scan for either n-propanol oxidation or iso-propanol oxidation. The Pd/Fe₃O₄(5%)-C catalyst displayed the peak r_p current density of 180.5 mA·cm⁻² for n-propanol oxidation and 53.9 mA·cm⁻² for isopropanol oxidation, which are over 1.7 and 1.3 times larger than the Pd/C, respectively. Additionally, for all of the prepared catalysts, the current densities on the forward scan for the n-propanol oxidation were always higher than those for other alcohols oxidations, and iso-propanol oxidation presented the lowest current density. According to different electro-oxidation mechanisms of the alcohols tested on Pd-based catalysts^[7], the intermediates for n-propanol oxidation were the adsorbed species Pd-CH₃CH₂CO, which may be more likely to leave from the catalyst surface due to the longer carbon chain of Pd-CH₃CH₂CO than those of Pd=C=O and Pd-CH₃CO. However, the electro-oxidation of iso-propanol on Pd-based catalysts went through a different mechanism, where the intermediates of iso-propanol oxidation could be represented by Pd-CH₃CHOHCH₃^[7]. Formation of the Pd-CH₃CHOHCH₃ species might be relatively difficult than other intermediates, bringing about a lower current density of iso-propanol oxidation. This could be further corroborated from the CV profile of iso-propanol. It is found from Fig. 3 that for the oxidation of iso-propanol, the anodic current density after the anodic peak r_p on the forward scan rapidly decreased to a lowest value corresponding to the anodic potential of ca.-0.05 V. However, for the oxidation of other alcohols (Figs. 4A, B and C), this anodic potential shifted to a more positive direction. In addition, an obvious cathodic peak at ca. -0.29 V on the reverse scan arised in the presence of iso-propanol (Fig. 4D), while this cathodic peak became weaker in the presence of other alcohols (Figs. 4A, B and C). Results revealed that in the presence of iso-propanol, the formation of Pd oxides on the Pd-based catalysts during the forward scan took place at a lower over-potential

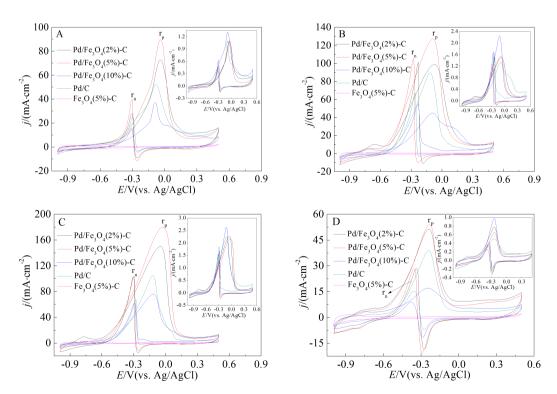


Fig. 4 Cyclic voltammograms of the prepared catalysts in 1 mol·L⁻¹ NaOH in the presence of 0.5 mol·L⁻¹ CH₃OH (A), 0.5 mol·L⁻¹ CH₃CH₂OH (B), 0.5 mol·L⁻¹ *n*-CH₃CH₂CH₂OH (C) and 0.5 mol·L⁻¹ iso-CH₃CH₂CH₂OH (D). Scan rate: 50 mV·s⁻¹. Insets are the corresponding CVs where current densities are normalized by S_{active Pd}.

than in the presence of other alcohols, suggesting that the formation of Pd oxides in the presence of iso-propanol is relatively easy compared to other alcohols. For these alcohols, therefore, the prepared Pd-based catalysts exhibited the highest electroactivity for n-propanol oxidation, followed by ethanol, methanol and iso-propanol oxidation. In addition, the electroactivities of the prepared catalysts for oxidation of the alcohols tested were subordinated to the following order: $Pd/Fe_3O_4(5\%)-C > Pd/Fe_3O_4(2\%)-C > Pd/Fe_3O_4(10\%)-C$.

Insets in Fig. 4 exhibited the CVs through which the current densities were normalized by the Pd active surface area ($S_{\text{active Pd}}$). It is found from the insets that for the oxidation of the alcohols tested, all the catalysts presented close current densities (vs. $S_{\text{active Pd}}$). Results showed that the increment on the dispersion of Pd nanoparticles in the presence of Fe₃O₄ caused the increase of the current densities as indicated in Fig. 4.

Electroactivities of the prepared catalysts for oxidations of methanol, ethanol, *n*-propanol and iso-

propanol in 1 mol·L-1 NaOH solutions were further investigated with chronoamperometric (CA) technique, as indicated in Fig. 5. It is observed from Fig. 5 that all the catalysts presented the largest stable current density for n-propanol oxidation, followed by ethanol, methanol and iso-propanol oxidations, which is consistent with the results from CVs (Fig. 4). The high current densities at the initial step of electrolysis were suggestively due to the double layer charging between the interface of electrode/electrolyte. For the methanol oxidation shown in Fig. 5A, the stable current density at 1800 s on Pd/Fe₃O₄(5%)-C catalyst was over 1.8, 2.7 and 4.9 times larger than that on Pd/Fe₃O₄(2%)-C, Pd/Fe₃O₄(10%)-C and Pd/C catalysts, respectively, showing a larger stable current density difference between Pd/Fe₃O₄(5%)-C and other catalysts. However, the differences were reduced for the oxidations of ethanol (Fig. 5B), n-propanol (Fig. 5C) and iso-propanol (Fig. 5D), although the Pd/Fe₃O₄-(5%)-C catalyst still delivered the largest stable current density.

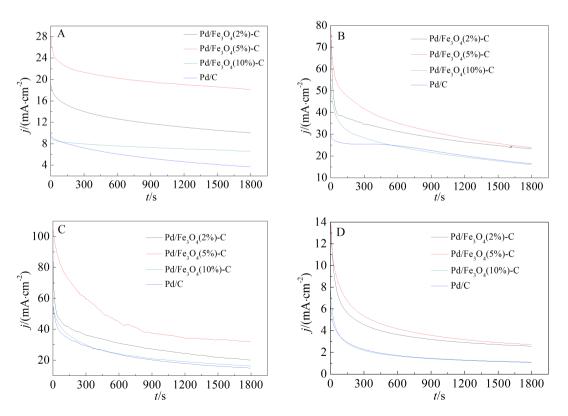
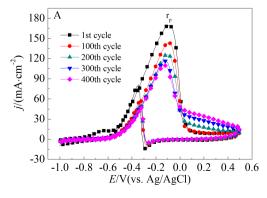


Fig. 5 Chronoamperometric responses of the prepared catalysts at -0.2 V in 1 mol·L⁻¹ NaOH in the presence of 0.5 mol·L⁻¹ CH₃CH₂OH (B), 0.5 mol·L⁻¹ n-CH₃CH₂CH₂OH (C) and 0.5 mol·L⁻¹ iso-CH₃CH₂CH₂OH (D).

Electrocatalytic stabilities of the Pd/Fe₃O₄(5%)-C and Pd/C as two typical representatives of the prepared catalysts were also studied using repeatedly sweeping cyclic voltammetry. Fig. 6 shows 400 successive sweeping CV profiles of the two catalysts in 1 mol·L⁻¹ NaOH solutions in the presence of 0.5 mol·L⁻¹ ethanol. It is observed from Fig. 6 that the anode current density on the forward-going scan declined with the increasing in the number of successive cycle sweep. It can be found from CVs of Pd/Fe₃O₄(5%)-C catalyst (Fig. 6A) that the anode peak (r_n) current density on the forward-going scan for the 100th cycle was 86% of that for the 1st cycle. All the same, the anode current density after the 100th cycle remained almost unchanged, showing that a relatively steady electro-oxidation of ethanol on the Pd/Fe₃O₄(5%)-C was reached. Fig. 6A also shows that the r_p current density for the 400th cycle was 66% of that for the 1st cycle and 95% of that for the 300th cycle. The decrease of the anode current density from the 1st to 100th cycle could be attributed to the consumption of ethanol near the interface of catalyst/solution. As for the Pd/C catalyst as indicated in Fig. 6B, the changing trend of the anode current density with the cycle sweeping number was similar to the Pd/Fe₃O₄(5%)-C catalyst, except that on the Pd/C catalyst, the rp peak current density displayed a relatively rapid decline with the cycle sweeping number. The r_p current density for the 400th cycle was 51% of that for the 1st cycle and 89% of that for the 300th cycle.

Electrochemical impedance spectroscopy (EIS)

was also used to investigate the electroactivity of the prepared catalysts for ethanol oxidation. Fig. 7 shows Nyquist diagrams of the Pd/Fe₃O₄(5%)-C and Pd/C catalysts at -0.2 V in 1 mol·L-1 NaOH containing 0.5 mol·L-1 ethanol. Both Pd/Fe₃O₄(5%)-C and Pd/C catalvsts presented a well-defined semicircle in the range of the frequency tested, which is caused by the electrocatalytic oxidation of ethanol. Compared to Pd/C catalyst, Pd/Fe₃O₄(5%)-C catalyst exhibited a significant decrease of the semicircle diameter. This was attributed to the lowering of the charge transfer resistance for ethanol oxidation on the Pd/Fe₃O₄(5%)-C catalyst. The inset in Fig. 7 presents the equivalent electric circuit used to fit the Nyquist diagrams, where R1 represents solution resistance and R2 represents charge transfer resistance involved in ethanol oxidation. It is found from Fig. 7 that the fitting curves (solid line) are well consistent with the experimental data (dots), indicating the reasonably good fitting with the equivalent circuit. Values of the corresponding equivalent circuit elements obtained by fitting the experimental data are listed in Table 1. A small change in R1 values for Pd/C and Pd/Fe₃O₄(5%)-C catalysts would be ascribed to the error caused by the fitting process. The charge transfer resistance R2, involved in the electrochemical oxidation of ethanol, displayed a much lower value on the Pd/Fe₃O₄(5%)-C catalyst than on the Pd/C catalyst. This shows that kinetic performance of ethanol oxidation on the Pd/Fe₃O₄-(5%)-C catalyst was well improved as compared to that on the Pd/C.



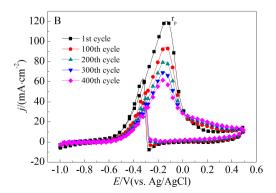


Fig. 6 400-continuous-cycle sweeps of the Pd/Fe₃O₄(5%)-C (A) and Pd/C (B) catalysts in 1 mol·L⁻¹ NaOH containing 0.5 mol·L⁻¹ ethanol at a scan rate of 100 mV·s⁻¹

Tab. 1 Simulation data of impedance spectra from Fig. 7

catalyst	$R1/\Omega$	$R2/\Omega$	Q1-Y0	Q1-n	Q2-Y0	Q2-n	$R3/\Omega$	C1/kF
Pd/C	16.86	204	4.58E-04	0.84204	0.6938	0.489	-41.4	1
Pd/Fe ₃ O ₄ (5%)-C	12.47	53.84	6.46E-04	0.886	0.6938	0.489	-41.4	1

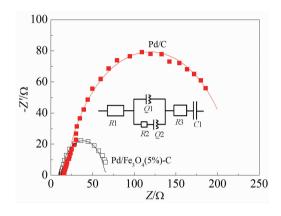


Fig. 7 Electrochemical impedance spectra (symbols) and the fitted curves (solid lines) of the Pd/Fe₃O₄(5%)-C and Pd/C catalysts in 1 mol·L⁻¹ NaOH containing 0.5 mol·L⁻¹ ethanol at a potential of -0.2 V. Amplitude of modulation potential was 10 mV. Frequency was changed from 10 kHz to 50 MHz. Inset shows the corresponding equivalent electric circuit compatible with the Nyquist diagrams, where *R*1: electrolyte solution resistance; *R*2: charge transfer resistance; *R*3: negative resistance effect of porous material; *Q*1 and *Q*2: constant phase element (CPE); C1: electrochemical capacitor.

As for the role of Fe₃O₄ played in the enhancement of Pd/C electroactivity, it would act as a co-catalyst for alcohol oxidation. According to the mechanism of alcohol oxidation on Pd-based catalysts^[7], the following three steps are generally accepted to eluci-

date the alcohol electro-oxidation path: 1) adsorption of alcohol on Pd active sites to form the adsorbed intermediate: 2) formation of the adsorbed OH on Pd active sites (OH_{ad}); and 3) reaction between the adsorbed intermediate and OH_{ad} to form the products. Clearly, the adsorption strength of OHad on Pd active sites greatly influences the oxidation rate of alcohols. Presence of Fe₃O₄ weakens the adsorption strength of OH on the Pd active site, and hence, facilitates the reaction between OH_{ad} and the adsorption intermediate. More Pd active sites will be produced with the reaction of OH_{ad} and the adsorbed intermediate, which is conductive to the further formation of OHad. Therefore, the presence of proper amount of Fe₃O₄ can speed up the alcohol oxidation rate. On the other hand, Fe₃O₄ itself has no electroactivity for alcohol oxidation and thus excessive amounts of Fe₃O₄ will lead to a drop in the adsorbed OH_{ad} concentration, which is unfavourable to the alcohol oxidation.

Finally, the results from the present study are compared with those of the alcohol oxidation reaction activities from several other Pd-based catalysts reported earlier in Table 2. The data show that the Pd/Fe₃O₄(5%)-C catalyst was superior to most of the previously reported Pd-based catalysts by considering both the on set potential and the current density at -0.1 V.

Tab. 2 Comparison of the present work with the reference results

Catalyst	Onset potential/ V(vs. Ag/AgCl)	Current density/ (mA·cm ⁻²)	Electrolyte	Scan rate/ (mV·s ⁻¹)	Ref.
PdPt/CNTs	-0.67	107	$0.5 \text{ mol} \cdot \text{L}^{1} \text{ NaOH} + 0.5 \text{ mol} \cdot \text{L}^{1} \text{ C}_2\text{H}_5\text{OH}$	50	[4]
Ni@Pd/MWCNTs	-0.55	71.5	$1~\text{mol} \cdot \text{L}^{\text{-}1}~\text{KOH} + 1.0~\text{mol} \cdot \text{L}^{\text{-}1}~\text{C}_2\text{H}_5\text{OH}$	50	[14]
Pd-NiO/C	-0.6	14.76	$1~\text{mol} \cdot L^\text{-1}~\text{KOH} + 0.5~\text{mol} \cdot L^\text{-1}~\text{C}_2\text{H}_5\text{OH}$	50	[18]
PdRuSn/C	-0.74	62.5	$0.5 \; mol \! \cdot \! L^{1} \; NaOH + 3.0 \; mol \! \cdot \! L^{1} \; C_2H_5OH$	50	[21]
Pd/Ti	-0.65	6.4	$1.0 \text{ mol} \cdot \text{L}^{-1} \text{ KOH} + 1.0 \text{ mol} \cdot \text{L}^{-1} \text{ C}_2\text{H}_5\text{OH}$	5	[24]
Pd/Fe ₃ O ₄ (5%)-C	-0.65	127.6	$1 \ mol \cdot L^{\text{-}1} \ NaOH + 0.5 \ mol \cdot L^{\text{-}1} \ C_2H_5OH$	50	This work

3 Conclusions

In this work, the Pd-Fe₃O₄ composite catalysts were prepared by depositing Pd nanoparticles on Fe₃O₄/C. Their morphological structures were characterized by well-dispersed Pd nanoparticles on carbon particles. The Pd particles with sizes of 5 ~ 13 nm were well-dispersed on the Fe₃O₄/C support. The Pd/Fe₃O₄(5%)-C catalyst displayed the largest active Pd area among the prepared catalysts. Cyclic voltammetric and chronoamperometric responses of the catalysts showed that the Pd/Fe₃O₄(5%)-C catalyst presented the best electroactivities for oxidations of methanol, ethanol, n-propanol and iso-propanol. The anodic oxidation current density of n-propanol on all of the prepared catalysts was always larger than those of other alcohols (methanol, ethanol and iso-propanol). Compared to the Pd/C, the Pd/Fe₃O₄(5%)-C also exhibited a much lower charge transfer resistance for ethanol oxidation, showing that the kinetic performance of ethanol oxidation on the Pd/Fe₃O₄(5%)-C was greatly improved. In addition, the Pd/Fe₃O₄(5%)-C catalyst presented high electroactive stability for ethanol oxidation.

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Pd/Fe₃O₄-C 催化剂对甲醇、乙醇和 丙醇氧化的电催化活性

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摘要:制备对醇氧化反应具有优异电活性的钯催化剂是醇燃料电池研究的重要内容.本文用硼氢化钠还原法制备了钯纳米颗粒,然后沉积在 Fe_3O_4/C 复合物表面,得到了不同 Fe_3O_4 负载量的 Pd/Fe_3O_4 -C 催化剂.透射电镜 (TEM) 检测显示,钯纳米颗粒均匀地分散在 Fe_3O_4/C 表面.对制备好的 Pd/Fe_3O_4 -C 催化剂进行了循环伏安法 (CV)、计时电流(CA)和电化学阻抗谱(EIS)的测试,研究了其在碱性介质中对 C1-C3 醇类(甲醇、乙醇和丙醇)氧化的电催化活性.结果表明,所制备的不同 Fe_3O_4 负载量的 Pd/Fe_3O_4 (2%)-C、 Pd/Fe_3O_4 (5%)-C、 Pd/Fe_3O_4 (10%)-C 和 Pd/C 催化剂中, Pd/Fe_3O_4 (5%)-C 催化剂表现出最高的醇氧化电流密度.依据循环伏安(CV)数据, Pd/Fe_3O_4 (5%)-C 催化剂对甲醇、乙醇、正丙醇和异丙醇氧化的阳极峰电流密度分别是 Pd/C 催化剂的 1.7、1.4、1.7 和 1.3 倍. Pd/Fe_3O_4 (5%)-C 催化剂对乙醇氧化的电荷传递电阻也远低于 Pd/C 催化剂.制备的所有催化剂对 C1-C3 醇类电氧化的电流密度大小排序如下:正丙醇 > 乙醇 > 甲醇 > 异丙醇.此外,碳粉中 Fe_3O_4 纳米颗粒的存在提高了钯纳米颗粒的电化学稳定性.

关键词: 钯催化剂: Fe₃O₄: 醇氧化: 电催化